

TENDER SPECIFICATION FOR RENEWAL OF THE PROPULSION SYSTEM OF BNS ANUSHANDHAN

1. **Name of the Equipment.** The propulsion system includes Main Engines (ME), Gearbox (GB), shafts, Controllable Pitch Propeller (CPP), Propulsion Control and Monitoring System (PCMS), and associated fittings/auxiliaries/systems.

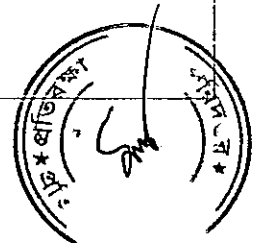
2. **Preamble.** BNS ANUSHANDHAN is a survey ship of Bangladesh Navy (BN). It was commissioned in the Royal Navy in 1986 and inducted into BN inventory in 2010. As the ship is more than 38 years old, the performance of its propulsion system has degraded significantly. Moreover, some components of the propulsion system have already become obsolete, thereby rendering no possible support for their maintenance. To regain its optimum capability, the ship needs to be repowered. It is intended that the present main propulsion engines, reduction gearboxes, shafting arrangement, CPP and associated auxiliary systems/equipment/fittings, etc., will be replaced with a complete and compatible new Marine Diesel Propulsion System where each component will be brand new and proven part of the Integrated Solution. However, no major changes in the ship's hull and structure need to be considered. New engines, gearboxes, shafts, propellers, PCMS and associated equipment must be accommodated in the existing spaces of the ship (i.e., Engine room, Gland spaces, Plummer block, Brackets, etc.).

3. **Principal Parameters of the Ship.** The principal dimensions of the ship are as follows:

Ser	Description	As-Built Particulars	Present Particulars
a.	Length overall	64 m	64 m
b.	Breadth moulded	13 m	13 m
c.	Draught	3.46 m (fwd) 3.86 m (aft)	3.47 m (fwd) 3.84 m (aft)
d.	Full load draught (mean to underside of keel)	3.65 m	3.64 m
e.	Displacement (deep condition)	1431 ton	1476.15 ton

4. **Details of Existing Machineries.**

Ser	Component	Details
a.	4 x Main Engine	Brand: Mirrlees Blackstone, Stamford, UK Model: ES8MK I. Turbocharged, 4 Stroke Diesel Max Continuous Rating (per engine): 760 BHP/567 kW @ 900RPM Engine Weight (Larger Components): 6.09 Tons (each engine) Dimension: 3810 X 1350 X 1750 mm (L X B X H)
b.	2 x Gearbox	Brand: NEI-APE Ltd (Allen Gears) Model: APS1850 TISO Type: Twin Input, Single Output Gear Ratio: 3.3:1 Weight: 6.618 Tons each Dimension: 2560 X 1060 X 1070 mm (L X B X H)
c.	2 x Shaft	<u>Length</u> Tail Shaft: 1400 mm Intermediate Shaft: 6800 mm



Ser	Component	Details
		Stern Shaft: 7700 mm Overall Length: 15.90 m each <u>Diameter</u> Tail Shaft: 170 mm (outer), 66 mm (inner) Intermediate Shaft: 168-170 mm (outer), 83 mm (inner) Stern Shaft: 180 mm (outer), 83 mm (inner) Overall Length: 15.90 m each
d.	Control System	Electro-Pneumatic Control System
e.	2 x Controllable Pitch Propeller	Brand: Liaaen Bamford Ltd, UK No of Blades per Propeller: 4 Blade Diameter: 2300 mm Material: Nickel Aluminium Bronze Weight: 1.06 Ton each
f.	All Other Auxiliary Fittings/Systems/ Components	Stern Tube and Brackets, Turning Device, Plummer Block, Thrust Blocks and Watertight Bulkhead Glands etc.

5. **Ambient Condition.** The general ambient conditions in the operating areas are mentioned below:

Ser	Description	Remarks
a.	Temperature	5° C to 50° C.
b.	Relative humidity	Up to 99 %
c.	Climate	Sub-tropical
d.	Operating Environment	Will be operated at sea and in coastal areas of the Bay of Bengal

6. **Maximum Allowable Inclinations.** The main propulsion and auxiliary machinery and associated systems are designed to operate efficiently under the following conditions:

- a. List: 15 degrees from the vertical (port or starboard).
- b. Roll: 22.5 degrees on either side of the vertical.
- c. Pitch: 10 degrees longitudinally.

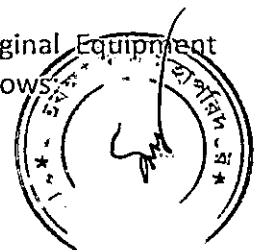
7. **Desired Parameters of the Ship.** There should not be any significant change in the ship's principal parameters and stability criteria (as mentioned in paragraphs 3 and 6). The newly installed propulsion system must achieve the speed mentioned below:

Parameters	Condition	Description
Speed	a. Economical Speed (min)	10 knots
	b. Cruising Speed (min)	10 knots
	c. Maximum continuous speed (min)	14 knots
	d. Maximum speed (min)	15 knots

8. **Scope of Work/ Supply.** The scope of supply will be as follows:

- a. Conduct a complete survey/analysis of the ship and prepare a detailed survey/assessment report on its power requirement to achieve the desired parameters (paragraph 7). Provide a detailed plan for complete and integrated solution.
 - b. Remove components of the existing propulsion system (ME, GB, CPP, shafts, and associated fittings).
 - c. Supply an adequate number of compatible ME, GB, Shaft, CPP, and all associated auxiliary components as per the survey/analysis report to provide an integrated solution. The supplier is to certify that the propulsion machinery, i.e., ME, GB, CPP, shafting, PCMS and other associated equipment are compatible. The supplier is also to certify that the arrangements are suitable for the ship from the ship's stability, structural strength, alignment, vibration, and noise signature point of view. The components should be ideal for operating in the ambient conditions mentioned in paragraph 5.
 - d. Installation of ME, GB, Shaft, CPP, and all associated auxiliary components.
 - e. Supply and installation of the PCMS and integrate it with all the components.
 - f. Overall management of the entire repowering process.
 - g. Standard accessories must be provided and installed as per paragraph 15.
 - h. Standard tools must be provided as per paragraph 16.
 - j. Spare parts must be provided as per paragraph 17.
 - k. Special tools are to be provided as per paragraph 18.
 - m. Operators/ Technical Training as per paragraph 20.
 - n. Pre-Shipment Inspection (PSI) and Factory Acceptance Test (FAT) as per paragraph 21.
 - p. The propulsion system's Installation, supervision and commissioning as per paragraph 26.
 - q. Carrying out Setting to Work as mentioned in paragraph 27. All necessary accessories, fittings, and consumables are to be provided.
 - r. Supply of manuals, drawings, documents, and certificates as per paragraphs 14 and 45.
 - s. Any other works deemed necessary to restore design parameters.
9. **Classification/ Standard.** Type Approval Certificate and Quality Assurance Certificate by any of the following Classification Societies are to be provided with the offer:
- a. Lloyds Register of Shipping (LRS).
 - b. American Bureau of Shipping (ABS).
 - c. Bureau Veritas (BV).
 - d. Det Norske Veritas (DNV).
 - e. Class NK.

10. **Original Equipment Manufacturer (OEM).** The Standardised Original Equipment Manufacturers (OEM) of major components of the propulsion system are as follows:

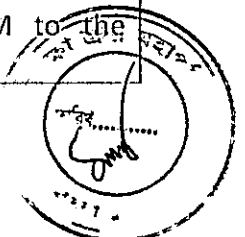


Component	Brand	Country of Origin
a. Main Engine	Caterpillar	EU Countries/ USA/ UK/ Canada/ Japan/ Norway
	SEMT Pielstick	
	MAN Diesel	
	MTU	
	Wartsila	
b. Gearbox	Reintjis	
	ZF AG	
	MTU	
	Masson Marine	
c. CPP	Not specified. From the OEM of the other main components/ systems is preferable. Country of Origin should be strictly maintained.	
d. PCMS		
e. Associated Auxiliaries and Accessories		

11. Technical Specification.

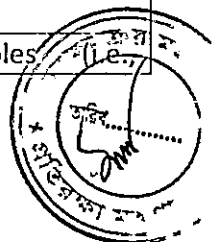
Ser	Description	Remarks
a.	Main Engine	
(1)	Brand	As per BN standardised OEM mentioned in paragraph 10
(2)	Model and Type	Any heavy duty type engine of suitable rpm
(3)	Engine Rating	Heavy Duty (for nearly continuous use in variable load applications where full power is limited to 8 hours out of every 10 hours of operation and Load Factor ranging from 40% to 80%) is preferred. However, considering the hull form, typical applications and annual operation, if the integrated system requires a different rating, the BIDDER may propose with justification.
(4)	Quantity (not more than 4)	To be mentioned
(5)	Year of Manufacture	2024 or later
(6)	Country of Origin	As per paragraph 10
(7)	Manufacturer	As per BN standardised OEM mentioned in paragraph 10. All the ME components should be brand new and manufactured in the Country of Origin.

Ser	Description	Remarks
(8)	Max Continuous Power	To be mentioned. This should be sufficient to achieve the desired speed mentioned in paragraph 7. However, the power output per shaft should not be less than 1600 BHP. Any deviation should be justified with detailed calculations and justifications, as mentioned in paragraph 34.
(9)	Maximum Power Output	To be mentioned
(10)	RPM	To be mentioned
(11)	Dry Weight	To be mentioned
(12)	Dimension	To be mentioned
(13)	Fuel	Diesel
(14)	Lub oil to be used	To be mentioned. The mentioned lub oil should be widely available in Bangladesh.
(15)	Specific Fuel Consumption	To be mentioned
(16)	Starting System	To be mentioned
(17)	Cooling System	To be mentioned
(18)	Fuel System	To be mentioned
(19)	Control Panel	The engine control panel should be available locally in the Engine Room and remotely in MCR
(20)	Associated Systems/Equipment/Fittings	To be mentioned. All the auxiliary systems/ equipment/ fittings are to be provided. All the associated auxiliary systems/ equipment/ fittings are to be manufactured in the Country of Origin.
b.	Gearbox	
(1)	General	The gearbox should be fully compatible with the proposed Main Engines and CPP system
(2)	Brand	As per BN standardised OEM mentioned in paragraph 10
(3)	Model	To be mentioned
(4)	Quantity	2 (two)
(5)	Year of Manufacture	2024 or later. All the components should be brand new and manufactured in the Country of Origin
(6)	Country of Origin	As per paragraph 10
(7)	Maker/Manufacturer	As per BN standardised OEM mentioned in paragraph 10. However, for an integrated solution, OEM of other major equipment like ME/ CPP is acceptable
(8)	Type	Reduction
(9)	Reduction Ratio	To be mentioned. It should be suitable to reduce the engine RPM to the desired shaft RPM



Ser	Description	Remarks
(10)	Lub oil to be used	To be mentioned. The mentioned lub oil should be widely available in Bangladesh
(11)	Gear output shaft rotation	To be mentioned
(12)	Cooling System	To be mentioned
(13)	Dimension	To be mentioned. As per inspection on board ship and co-relating to engines dimension
(14)	Weight	To be mentioned
(15)	Associated Systems/Equipment/Fittings	To be mentioned. All the auxiliary systems/ equipment/ fittings are to be provided. All the associated auxiliary systems/ equipment/ fittings are to be manufactured in the Country of Origin
c.	Shaft & CPP	
(1)	General	The CPP should be fully compatible with the proposed gearbox
(2)	Brand	As per BN standardised OEM mentioned in paragraph 10
(3)	Model	To be mentioned
(4)	Quantity of Propeller and Shafts	2 (two)
(5)	Year of Manufacture	2024 or later. All the components should be brand new and manufactured in the Country of Origin
(6)	Country of Origin	As per paragraph 10
(7)	Maker/Manufacturer	As per BN standardised OEM mentioned in paragraph 10
(8)	Number of Blades per Propeller	To be mentioned. It should be designed to produce sufficient thrust for gaining the desired speed at minimum cavitation
(9)	Material of Blades	To be mentioned
(10)	Propeller Diameter	To be mentioned
(11)	Weight of the Propeller	To be mentioned
(12)	CPP Hydraulic Oil	To be mentioned. The mentioned oil should be widely available in Bangladesh
(13)	Shaft Length	It should be compatible with the proposed gearbox
	(a) Tail Shaft	To be mentioned
	(b) Intermediate Shaft	To be mentioned
	(c) Stern Shaft	To be mentioned
	(d) Overall	To be mentioned
(14)	Shaft Diameter	To be mentioned
(15)	Shaft Material	To be mentioned
(16)	Shaft Weight	To be mentioned
(17)	Shaft Turning Mechanism	To be mentioned

Ser	Description	Remarks
(18)	Stern Tube & Brackets	To be mentioned
(19)	Plummer Block	To be mentioned
(20)	Thrust Block	To be mentioned
(21)	Watertight Bulkhead Gland	To be mentioned
(22)	Associated Systems/Equipment/ Fittings	To be mentioned. All the auxiliary systems/ equipment/ fittings are to be provided. All the associated auxiliary systems/equipment/ fittings are to be manufactured in the Country of Origin.
d.	Propulsion Control and Monitoring System	
(1)	General	The Propulsion Control System should be fully compatible with the proposed ME/GB/ CPP
(2)	Brand	To be mentioned
(3)	Model	To be mentioned
(4)	Year of Manufacture	2024 or later
(5)	Maker/Manufacturer	As per paragraph 10
(6)	Control Panels	To be mentioned. The panels should provide all the desired functionalities mentioned in Annex A
(7)	Control Locations	Engine Room, MCR, Bridge and Bridge wings
e.	Others The accessories/items/components/systems essential for completion of the project, which will be supplied/replaced/installed by the BIDDER with brand new and compatible ones. Based on the initial survey/assessment report, the names of following auxiliary machinery/equipment/system that need to be replaced by new components are to be submitted with the offer:	
(1)	Associated Auxiliary Systems/Equipment/ Fittings	All the auxiliary systems (fuel system, lub-oil system, cooling system, air intake and exhaust systems etc.) / equipment (various pumps and compressors) / fittings (pipes, sensors, accessories etc.) are to be provided as necessary. All the auxiliary systems/ equipment/ fittings are to be manufactured as per paragraph 10. Details are to be mentioned in the offer.
(2)	Mountings	Suitable mountings are to be provided with each major equipment
(3)	Ventilation	Sufficient ventilation in the machinery room is to be planned and necessary equipment is to be provided
(4)	Cables & Wiring	Cables and wires are to be replaced as necessary
(5)	Consumables	All necessary consumables



Ser	Description	Remarks
		hydraulic oil, gear oil, coolants, additives, lub-oil etc.) required for installation and 'Setting to Work' are to be provided

12. **Noise Reduction.** Sufficient vibration and noise reduction are to be planned for each component, provided that the vibration and noise levels do not exceed the existing level of the components. The Initial Survey Report (paragraph 34) should contain the existing vibration and noise analysis (basics) to compare the same on completion of the project.

13. **Painting.** The manufacturer is to apply paint to the main engine, other machinery, and pipes as per standard practice. International painting schemes should be used according to classification rules.

14. **Deliverables.**

- a. 2 (two) copies of Operating Manuals for the main engine, gearbox and CPP.
- b. 2 (two) copies of Maintenance Manuals for the main engine, gearbox and CPP.
- c. 2 (two) copies of Drawing for each of the components.
- d. 2 (two) copies of the wiring diagram for each of the components.
- e. 2 (two) copies of the Parts Catalogue/ Parts Identification List for the main engine, gearbox and CPP.
- f. All other certificates mentioned in Annex B.

15. **Standard Accessories.** The list of standard accessories must include all items and accessories which are essential to operate the propulsion system (ME, GB, CPP, PCMS, etc.), including chemicals and consumables (including different filters) required for 24 months of trouble-free operation whether those are mentioned in the specification or not are also to be submitted. The price of standard accessories is to be included in the FOB value. However, an itemised price list of standard accessories is to be provided with the offer for reference value only.

16. **Standard Tools.** Standard tools must include all tools and accessories which are essential for the routine maintenance of the propulsion system (ME, GB, CPP, PCMS, etc.), whether those are mentioned in the specification or not. The price of standard tools is to be included in the FOB value. However, an itemised price list of standard tools is to be provided with the offer for reference value only.

17. **Spares Parts.** A list of essential spares required for routine maintenance of the propulsion system (ME, GB, CPP, PCMS, etc.) for 2 (two) years following the installation is to be provided. The price of these essential spares is to be included in the FOB value. However, an itemised price list is to be provided with the offer for reference value only.

18. **Special Tools.** A recommended list of special tools required for carrying out maintenance of the propulsion system (ME, GB, CPP, PCMS, etc.) is to be submitted with the quotation indicating the itemised price. That price will be added to the total price while evaluating the comparative price of the suppliers.

19. **Optional Items.** A list of optional items (if any) that may be required for the propulsion system (ME, GB, CPP, and PCMS) is to be provided, indicating the itemised price. The prices will not be added to the total price while evaluating the comparative prices of the suppliers.

However, the PURCHASER may opt for any item(s) from the list, the price of which will be considered for evaluation and comparison.

20. **Training.**

a. A group of 20 operators/ technicians are to be trained locally in Bangladesh by OEM engineers/ technicians after complete installation, i.e. after HAT and SAT. Training should be completed within 1 (one) month of completing the SAT. The cost of airfare (to and from Bangladesh), accommodation, food, and internal transportation (to and from the worksite and hotel) for the manufacturer's/engineer technicians are to be borne by BIDDER. The BIDDER is to submit an outline and the duration of the training with the offer. Training handouts are to be provided to each trainee during the training.

b. OEM shall provide the necessary software, training material, and genuine full-version backup software on completion of training.

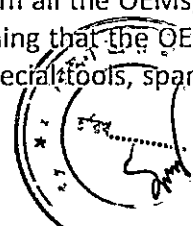
21. **Pre-Shipment Inspection (PSI) and Factory Acceptance Test (FAT).** PSIs shall be carried out separately before shipments of ME, GB, and CPPs at the respective OEM' s factory premises. PSI shall be carried out by nominated personnel at the PURCHASER' s expense. The PURCHASER shall bear both-way airfare, accommodation and food for BN PSI members. All internal transportation and administrative support for BN members in the PSI area will be provided by the BIDDER. The BIDDER shall inform the PURCHASER about the date, schedule, and procedure of PSI at least 10 (ten) weeks prior to the date of said inspection. The PSIs will be conducted based on mutually agreed PSI procedures. After PSI, a joint report shall be prepared and signed by both PURCHASER and BIDDER' s representatives. The PSI report shall be sent to the BIDDER within two weeks of the PSI. Upon successful PSI, the inspected components or systems will be shipped. FAT and PSI team composition will be as follows:

Name of the Component	Remarks
Main Engine	3 (Three) BN officers for 4 (four) days
Gearbox	2 (Two) BN officers for 4 (four) days
CPP	2 (Two) BN officers for 4 (four) days

22. **Eligibility of the BIDDER.** The BIDDER must be capable of providing an integrated and complete solution for Marine Diesel Propulsion System onboard ships. Considering the unchangeable design parameters of the ship, the BIDEER will need to provide a solution which is compatible with the existing hull and structure. The renewal project will have the following (but not limited to) broad undertakings:

- a. Detail survey analysis of the ship to design a compatible and integrated solution.
- b. Based on the survey, delivery of necessary machinery/equipment/system.
- c. Removal of the existing propulsion system and installation of new components.
- d. Overall project management by appropriate representative providing new solutions.
- e. Conduct test and trial

The BIDDER, either independently or through an agreement with an authorized solution provider approved by the OEM (s), must be capable of providing an integrated and complete solution for the project, and must have internationally accepted credentials with experience in carrying out a minimum of 3 (three) similar types of renewal projects comprising above-mentioned undertakings onboard ships (locally/internationally). A record of conducting such projects is to be submitted with the offer. The BIDDER is to submit an authorisation certificate from all the OEMs, in case of multiple origins for major components of the proposed solution, mentioning that the OEMs authorise the BIDDER for the project and will provide technicians, equipment, special tools, spares,



documents, training, etc., as required by the tender documents as per the project schedule. Any offer without such eligibility shall be assessed as being non-responsive. Any internationally renowned propulsion system provider may submit their offer directly or through a local agent.

23. **Certificate/Document of Authentication.** The local supplier must provide the following original certificate(s)/ document(s) with the offer/quotation of items as regards to the genuineness of the source and item(s) to establish a chain of links from the source to supply:

- a. One certificate/ document from the manufacturer/OEM in favour of the supplier (in the case of the manufacturer as the direct source).
- b. Two certificates/ documents, one from the manufacturer/OEM to the authorised agent and the other from the authorised agent to the supplier (in case the authorised agent is the immediate source).
- c. Three certificates/ documents, first one by the manufacturer to the authorised agent, second one by the authorised agent to the sub-agent and third one by the sub-agent to the supplier (in case of the sub-agent as immediate source). If the supplier is unable to obtain the first certificate (by the manufacturer to an authorised agent), then relevant documents to prove the agency-ship of its claimed agent of the recognised manufacturer need to be produced.
- d. Type Approval Certificate and Quality Assurance certificate from any of the Classification Societies (as mentioned in paragraph 9) in respect of machinery/equipment/systems.

24. **Eligibility of the Technicians.** Technicians involved in the project should be from and authorised by OEM having proven technical expertise. The BIDDER should submit authorisation of technicians involved from respective OEMs with full credentials of their qualification. The credentials, travel itinerary, passport, bio data, and other relevant documents, including the technician's visa, are to be submitted 1 (one) month before the commencement of the actual work for approval of the PURCHASER. After vetting necessary credentials and security clearance from the concerned authority, the PURCHASER will notify the BIDDER about the clearance of the technician's visit.

25. **Coordination among the OEMs.** If multiple OEMs are involved in the project, the necessity of overall coordination is paramount. The individual scope of work will be unique and different. Despite the differences, the OEMs need to work in tandem and cooperate fully. This cooperation, coordination, information sharing, resource sharing, etc. (where applicable) is imperative among the OEMs. So, it is to be outlined in clear terms (in the offer) how the bidder will ensure the successful completion of work within the given time frame. The name of the overall coordinator is to be mentioned in the offer. A mutually agreed protocol, in this regard, among the OEMs is to be submitted while signing the final contract.

26. **Installation, Supervision, and Commissioning.**

- a. All removal and installation of the propulsion system components as mentioned in the scope of work (paragraph 8) shall be carried out by the OEM-authorized technicians in the presence of Ship and BN Dockyard Personnel. The BIDDER shall deploy the required number of OEM-authorized technicians for the successful completion of the project.
- b. The BIDDER is to appoint a suitable 'Project Manager/Supervisor' to supervise and coordinate the project works on-site time to time (as needed basis) at BIDDER's arrangement. The 'Project Manager/Supervisor' should have relevant academic

qualifications with sufficient proven experience in managing such projects. He/she should have experience of working with the suggested OEMs. He/she should be authorised by all the OEMs for installation and managing the project. The BIDDER is to submit a full 'Curriculum Vitae' of the 'Project Manager/Supervisor' before the contract is signed. He/she shall carry out a survey of the Ship and Dockyard facilities within 1 (one) month of signing the contract. The Project Manager/Supervisor shall be on-site before the commencement of actual work. After initiation of works, he will visit and monitor time to time as required. All administrative and transport facilities to the Project Manager/Supervisor on-site are to be provided by the BIDDER.

c. All components/materials related to installation (i.e., pumps, compressions, fans, cablings, etc.,) are to be provided by the BIDDER. BN will provide Docking (CDDL/DEW/KSY) and other work-related facilities. BN will also provide the materials and support related to ships structure (i.e., plates, steel structure, frames, strengthening of structure etc.). Required necessary support from Dockyard is to be mentioned in the offer.

d. All necessary tools, including special tools required for the installation process, are to be provided by the BIDDER.

e. The OEM/ the supplier will be responsible for the complete supervision, installation and commissioning of the propulsion system.

27. **Setting to Work.** A detailed protocol for Setting to Work (STW) is to be mentioned in the offer. STW shall mean the following:

a. **ME.** The engine should be operated at different rpm at the harbour as per OEM test protocol. The engine should be ready for an on-load test/trial (HAT/SAT).

b. **GB.** Fully functional and ready for on-load test/trial.

c. **CPP.** Functional test at different pitches in no load condition is to be carried out as per OEM test protocol and ready for on-load test/trial.

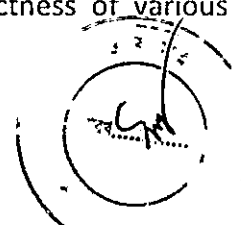
d. **PCMS.** The system should be ready to operate the propulsion system satisfactorily after necessary installation. The necessary functional tests shall be carried out, and the system shall be made fully operational.

28. **Test/Trial and Acceptance.**

a. On completion of the installation of supplied machinery and equipment onboard the ship, trials are to be carried out by the ship in the harbour and at sea, during which the manufacturer's representatives are to be present. The propulsion plant is to be tested at various operating conditions to ascertain performance and achievement of ship speed as mentioned below:

(1) All main engines shall be tested for correct running parameters at the harbour on completion of installation.

(2) All main engines shall be clutched individually, in pairs, in different combinations and simultaneously all together for the correctness of various operational parameters, load distribution and calibration.



(3) All main engines shall be operated at sea with maximum output to measure running parameters in full load condition. Necessary instruments/equipment/devices for measuring engine power are to be carried by OEM during the trial.

(4) CPP performance shall be monitored and recorded to ensure the proper functioning of each component.

(5) GB performance shall be checked, monitored and recorded for correct functioning.

(6) The Propulsion Control and Monitoring System shall be checked for correct functioning at each of the locations fitted.

b. Operating tests and performance checks for the propulsion system should also include:

- (1) Progressive Speed Trial (Ahead, Astern).
- (2) One shaft Speed Test.
- (3) ME starting and control air system check.
- (4) Operating Test for propulsion shaft bearing seal.
- (5) Integrated Operating Test for the propulsion system.
- (6) Operating Test for CPP at sea.
- (7) Zero Pitch Test for CPP at sea.
- (8) Ship's Endurance Test (indicative test only).
- (9) Fuel Oil Consumption Test (indicative test only).

c. Within two weeks of satisfactory test and trial (HAT/SAT), an Acceptance Certificate shall be provided by the PURCHASER.

d. OEM/BIDDER is to provide the services of the required number of engineers for the supervision of test, trial and commissioning at the harbour and sea. The manufacturer's engineers are to be responsible for demonstrating that the components and all accessories are in good working condition as per the contract requirements.

e. Desired Performance. Considering the existing operational conditions of the ship, following desired parameter is to be fulfilled after completion of the project:

Criteria	Desired Value
Speed (at maximum continuous rating)	14 knots at Full Load displacement

29. Software Backup. All deliverable software related to the operation of the propulsion system and backup software shall be provided by OEM without any added cost to the ship. The BIDDER must submit a list of software with offer. The OEM will support the smooth functioning of installed software for the next 12 years from the date of acceptance. The operator should be able to analyse the defects when and as necessary by using a software-based troubleshooting system supplied by OEM.

30. Project Schedule/ Delivery Time.

a. The Project will start on the date of signing the contract. The schedule will end on the date of signing the acceptance certificate of the Sea Acceptance Trial (SAT). The

estimated schedule for the overall project is 24 Months. However, for the purpose of this project, the ship should not remain non-operational for more than 8 (eight) months in any case, including a maximum of 2 (two) to 3 (three) months of docking period.

b. In case of any delay due to BN's inability to provide a docking facility, workshop facility, access to the workplace and customs clearance as per the project schedule, the delivery schedule will be extended by the delayed duration.

c. The sequence of repair work should be planned as listed in the scope of work/supply mentioned in Paragraph 8. Applicable logical and technical sequence should also be followed in consultation with the PURCHASER. The actual onboard work period shall be coordinated between the OEMs and BN DOCKYARD so that the ship remains non-operational for a short period only. This schedule will be proposed by the OEM and be shared with the Purchaser's *Project Implementation Team*, who will be assigned to follow up on the work plan submitted by the OEM.

d. The project shall be managed in such a way by the service provider that other ongoing repair/upgrade projects of the ship will not be interrupted. BN will make efforts to arrange an encumbered-free environment so that the continuity of OEM technical works is not interrupted. BN will manage the co-activities.

31. **Warranty.** Warranty for repair/ replacement in Bangladesh at the manufacturer's cost of all the supplied machinery/ equipment for a minimum period of 12 (twelve) months from the date of acceptance by the PURCHASER. The manufacturer/ BIDDER shall undertake the full responsibility to rectify/ replace the defect free of charge within this period. Any defect in the supplied propulsion and other machinery/ equipment which are due to defective material, construction, miscalculation or improper workmanship on the part of the manufacturer/ BIDDER is to be replaced and rectified during 12(Twelve) months after satisfactory acceptance by BN. Warranty repair/replacement shall be accomplished within 03(three) months of notification of the relevant defect. The warranty is to be extended by the non-operational period of the equipment.

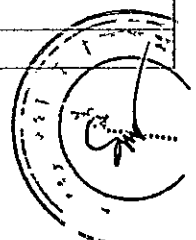
32. **Guarantee.** The OEM shall provide a Guarantee Certificate for the availability of service and spare support for all newly installed components of the propulsion system from respective OEMs. The OEM is also to give a guarantee of continued supply of spare or suitable solutions for at least 15years.

33. **Insufficient Speed.**

a. The BIDDER shall have to give a guarantee that the ship will be able to achieve the desired maximum continuous speed and endurance.

b. In case the ship fails to achieve the maximum continuous speed as stated in paragraph 28.e of the specification, then penalties shall be imposed on the BIDDER for non-compliance with the contract as per the following:

Serial	Deficiency from the Desired Speed	Penalty in % of LC value
1.	Up to 0.1 knot	1%
2.	0.11-0.20 knot	2%
3.	0.21-0.30 knot	3%
4.	0.31-0.40 knot	4%
5.	0.41-0.50 knot	5%
6.	0.51-0.60 knot	6%
7.	0.61-0.70 knot	7%
8.	0.71-0.80 knot	8%
9.	0.81-0.90 knot	9%



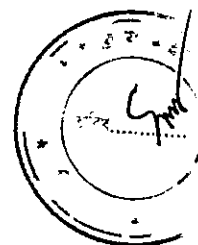
Serial	Deficiency from the Desired Speed	Penalty in % of LC value
10.	0.91-1.00 knot	10%
11.	Beyond 1.00 knot	Not acceptable

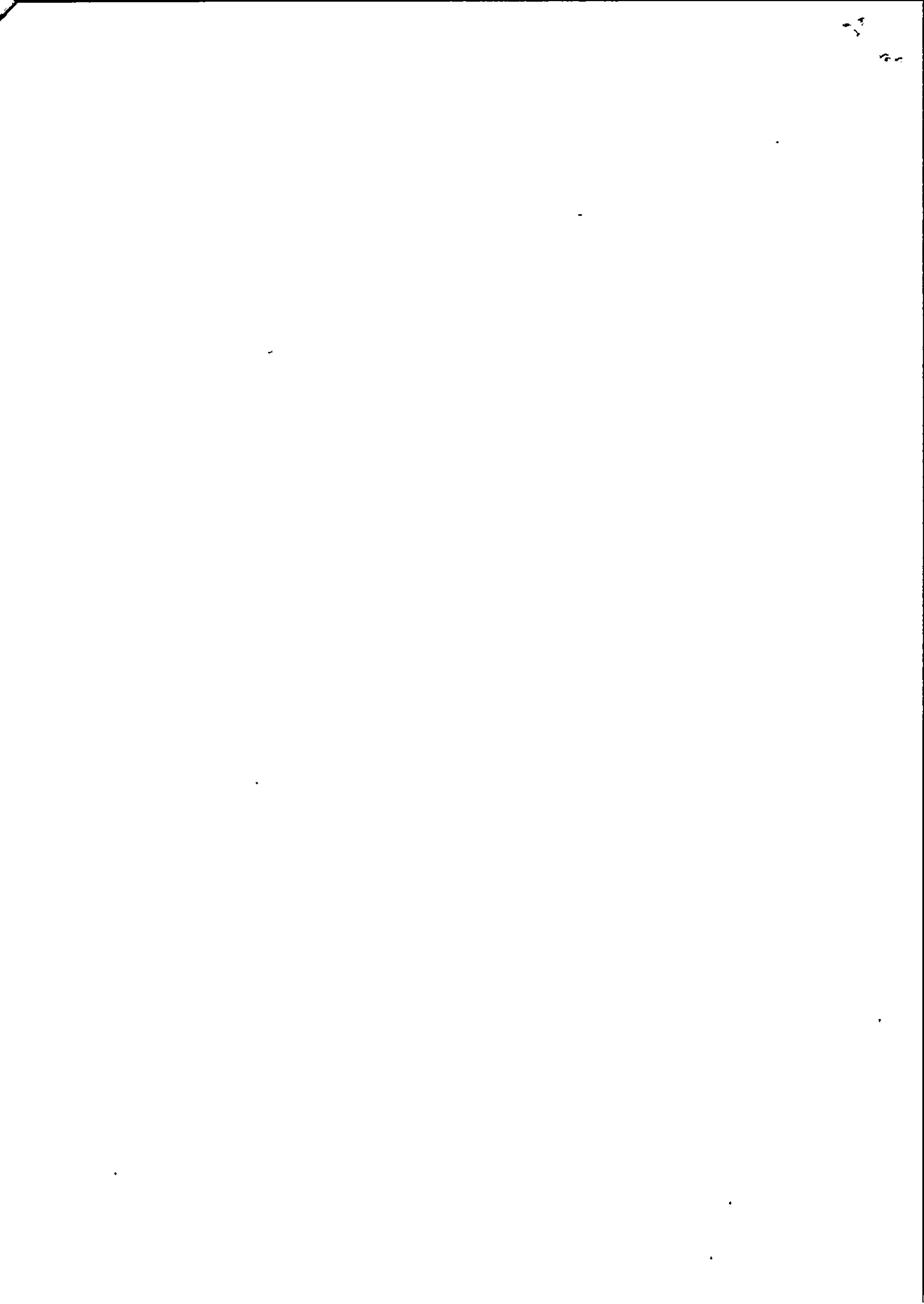
- c. If the deficiency in the actual Maximum Continuous Speed of the ship is more than 1 (one) knot below the speed guaranteed in the Contract, the PURCHASER, at its option, may subject to the BIDDER's right to effect alterations or corrections, cancel the Contract.
34. **Initial Survey Report.** An initial survey report based on an on-site visit/study of the ship's existing parameters is to be submitted with the offer. The report should contain all, but not limited to, the detailed calculation of the proposed machinery package and its impact on the ship's performance (i.e. projected power output, projected thrust with a new propeller at redesigned shaft rpm, projected speed vs power curve, likely change in ship's hydrostatic, vibration and noise parameters etc.). This will be used to compare during the technical evaluation process.
35. **Pre-Bid Inspection.** All BIDDER(s) may inspect the ship to assess its existing operational state before submitting their offer at their own cost. However, necessary coordination must be done well in time to obtain security clearance in this regard.
36. **Pre-Bid Meeting.** All BIDDER(s) who have purchased tender documents from DGDP are encouraged to participate in a Pre-Bid Meeting to be held at the Naval Headquarters (NHQ) in Dhaka on a suitable date, preferably 3 (three) weeks prior to the submission of the tender. The date and time of the pre-bid meeting will be announced in advance through DGDP.
37. **Shipments and Delivery.** The following requirements should be completed:
- The supplier will arrange shipment of all items by sea/air to Chattogram sea/airport, Bangladesh, as per schedule from the date of the contract signed.
 - All items are to be delivered in proper packing to ensure safe transit by sea/air.
 - All packages are to have packing notes showing their contents in detail, and all packages shall be marked with the name and address of the consignee and gross weight.
 - The supplier will supply the item at NSD Chattogram. While delivering, the supplier will carry the items from Chattogram sea/airport (as applicable) to NSD Chattogram at the cost and risk of the supplier.
38. **Source of Supply.** The BIDDER is to mention the name, address and contact details of the source from where the Main Engine, Gearbox, Propeller Shaft, Controllable Pitch Propeller (CPP) and associated accessories consisting of the control system will be imported.
39. **Port of Shipment.** Any seaport/airport in the country of manufacture of the respective components to Chattogram seaport/ Dhaka airport.
40. **Consignee.**
The Commanding Officer, Naval Store Depot, New Mooring, Chattogram
41. **Price and Other Cost.** The price of each item of the total offer is to be shown separately (e.g., price of the main items, auxiliaries, additional and optional accessories, Installation, FAT, PSI, local training, warranty/ guarantee, etc.) and then the grand total of the foreign currency to be shown on the original offer submitted by the BIDDER.
42. **Terms of Payment.** In terms of payment, the total LC value is 100% of the goods' value and 100% of the service's value. Letter of Credit (LC) shall be opened for the full amount of the contract price in favour of the OEM/Principal for the complete scope of supply with the following terms of payment:
- 20% of LC value will be paid after receiving following documents accepted by the PURCHASER:

- (1) Detail drawing design of propulsion system endorsed by the purchaser.
 - (2) Purchase Order (PO) of all deliverables.
 - (3) Bank guarantee from any scheduled Bank situated in Bangladesh in favour of Senior Finance Controller Navy (SFC), Sailors Colony, Lalasarai, Mirpur-14, Dhaka-1206, Bangladesh for an amount equivalent to 20% of total LC value amount which should remain valid until delivery of all the items under the scope of supply
- b. 60% of LC value will be paid on delivery of the items described under the scope of supply and on production of necessary shipping documents
 - c. The remaining 20% of LC value will be paid after satisfactory acceptance by BN
 - d. 100% of the cost of installation, test/trial, and training amount will be paid after completion of installation, HAT/SAT, training, and satisfactory acceptance by BN.
43. **Non-disclosure of Information**. The present operational state of the propulsion system shall be provided to the OEM after a necessary non-disclosure agreement is reached.
44. **Fast Track Support by OEM**. To facilitate any fault diagnosis/defect isolation/ rectification work by the Ship' s staff during the warranty period and beyond, the ship will communicate directly with the Points of Contact (POC) of the OEM, keeping the 'Project Manager/Supervisor 'informed. For fast-track support during the warranty period, contact details should be provided at the commencement of the project.
45. **Certificates**. The OEM is to furnish the following certificates:
- a. Authorization Certificate from the respective OEMs as mentioned in paragraph 23.
 - b. Warranty Certificate as mentioned in paragraph 31.
 - c. Guarantee Certificate as mentioned in paragraph 32.
46. **Condition for Acceptance of Quotation**. The quotation has to have supporting documents (booklets, leaflets, catalogues, brochures, etc.) with details of each component of the propulsion system. If detailed information regarding specifications, maker' s books and catalogue for the quoted model, spare parts, accessories, scope of supply, etc, are not provided, the quotation will not be accepted.
47. **Compliance Statement**. A compliance statement fulfilling all the requirements of the tender is to be submitted with the offer for evaluation of the quotations. Merely stating 'Yes' or 'No' will not suffice; rather, detailed descriptions/information as required are to be provided. An incomplete compliance statement may contribute to the cancellation of the offer. If any clause of this specification is not commensurate with the offered propulsion system, the deviation must be spelt out clearly.

Annexes:

- A. Propulsion Control and Monitoring System.
- B. List of Documents.





ANNEX A TO
TENDER SPECIFICATION

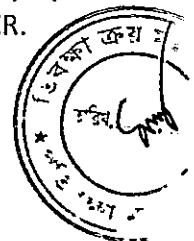
PROPULSION CONTROL AND MONITORING SYSTEM

1. **Control System.** The propulsion Control and Monitoring System (PCMS) needs to be integrated with three systems which are controlling, monitoring and safety of the main engines, gearboxes and CPPs. PLC (Programmable Logic Control) based engine control system compatible with the new engine needs to be provided as mentioned below:

Propulsion Control System		
Control Equipment	Location	Brand/Model/ Origin of Country
Local Control Panel integrated with the monitoring system and other accessories for each Main Engine	Engine Room or near to the Engine	To be Mentioned
02 x MCR Control Panel 02 x Monitoring panel 01 x Operating station and other accessories	MCR	
02 x Bridge control panel and other accessories	Bridge	

a. **Local Control Panel.** The following features need to be integrated into the control system.

- (1) Each engine can be started and stopped from the local control panel.
- (2) Operating and indicating panels for each engine. It should be interfaced with the MCR and Bridge control system.
- (3) The indicator will show a flashing light during operation or any kind of fault in the engine.
- (4) Engine auxiliary parameters (temperature, pressure, etc.) and engine parameters (temperature, pressure, RPM, etc.) with safety threshold must be visible from the local control panel by numerous analogue gauges.
- (5) Multifunctional displays will show the parameters digitally.
- (6) Change over switch for shifting control from local control panel to MCR.
- (7) Engine running hours must be visible from the local control panel
- (8) Provision should be kept to operate engines (Start, Stop) and gearboxes (ahead, neutral, astern) locally in the engine room for emergency operation in case of failure of the remote-control system in the bridge and MCR.



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- (9) All required auxiliaries need to be integrated with individual control panels with standby options. In case of one system failure, an alternative system can be operated.
- (10) Other features for maintaining standard propulsion control and monitoring systems need to be provided with accessories.
- (11) A detailed arrangement of the system with a diagram is to be specified.

b. **MCR Control Panel.** The following features need to be integrated in the control system:

- (1) Each engine can start and stop from the MCR control panel.
- (2) Two monitoring panels (port and stbd) will show all engine parameters. There should be diagnostic facilities for any fault in the engine. Port engine(s) need to be interfaced with the port monitoring panel, and stbd engine(s) interfaced with the stbd monitoring panel.
- (3) The indicator will show a flashing light during operation or any kind of fault in the engine. It includes alarm system in control panel by buzzer.
- (4) Engine auxiliaries parameters (temp, pressure etc.) and engine parameters (temp, pressure, RPM etc.) with safety threshold must be visible from MCR control panel by digital Multifunctional display.
- (5) Switch for shifting control from MCR to Bridge.
- (6) Engaging/ disengaging with gearbox will be controlled from MCR control panel.
- (7) Shaft brake lock and unlock function must be available in MCR control panel.
- (8) Throttle lever position (ahead, astern) will be in MCR depending on the selected control mode. It will calculate the desired commands to engine speed and propeller pitch.
- (9) Additional monitoring and diagnostic facilities are to be provided in the operating station which enables the operator to browse the fault list and reset fault indications. It also includes more monitoring functions and also facilities to manipulate parameter settings in the propulsion control system.
- (10) A remote auxiliary control console for operating all auxiliaries from MCR is to be integrated with the propulsion control console.
- (11) Provision should be kept for stopping the engine in case of emergency from MCR.

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(12) Other features for maintaining standby propulsion control and monitoring systems need to be integrated with the control system.

(13) A detailed arrangement of the system with a diagram is to be specified.

c. Bridge Control Panel. The following features need to be integrated into the control system.

(1) Each engine can start and stop from the bridge control panel.

(2) Two monitoring panels (port and stbd) will show all the engine parameters. It includes an alarm system in the control system panel by the buzzer.

(3) The indicator will show a flashing light during operation or any kind of fault in the engine.

(4) Engine parameters (temp, pressure, RPM) with safety threshold must be visible from the bridge control panel by digital Multifunctional display.

(5) Switch for shifting control from Bridge to MCR. The alarm system needs to be integrated into the control system.

(6) Engaging/ disengaging can be controlled from the bridge control panel.

(7) The shaft brake lock and unlock function must be available in the bridge control panel.

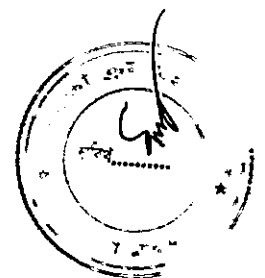
(8) Throttle lever position (ahead, astern) will be in the bridge depending on the selected control mode. It will calculate the desired commands for engine speed and propeller pitch.

(9) Both analogue and digital indicators are to be provided on this panel to inform the operator about the engine conditions.

(10) Provision should be kept for stopping the engines in case of emergency from bridge.

(11) Other features for maintaining standard propulsion control and monitoring system need to be integrated with the control system.

(12) A detailed arrangement of the system with a diagram is to be specified.



2. Monitoring and Alarm Indication System.

a. Remote Monitoring and Alarm Indication System for Bridge and MCR. The monitoring and alarm indication system should comprise the required visual parameters for the propulsion and auxiliary machinery. It is to be integrated with the remote-control console of MCR and bridge. LCD/LED display monitor type monitoring system is preferable. Each alarm is to be presented with a visual signal, an alarm acceptance and a reset system/ push button (A detailed arrangement of the system with a diagram is to be specified). Monitoring provisions for all the parameters required for propulsion and auxiliary control are to be in the engine room. Required temperature, pressure and speed measuring devices (sensors, indicators, gauges) and any other instruments/ devices recommended by the respective manufacturer is to be suitably positioned on/ near each of the machineries. These devices/ instruments are to be as simple as possible and easily replaceable. Each remote-control console is to be equipped with at least the following.

(1) Monitoring Parameters.

- (a) Telegraph transmitters for both engines.
- (b) Engine RPM indicator (Tachometer).
- (c) Shaft brake on/off indicator.
- (d) Shaft RPM indicator.
- (e) Gearbox position indicator (for ahead, neutral and astern operation).
- (f) Engine's running meter (Hour counter).
- (g) Sea water inlet and outlet temperature, pressure gauge for coolers.
- (h) Fresh water inlet and outlet temperature, pressure gauge for engine.
- (j) Fuel delivery pressure gauge.
- (k) Lub oil inlet and outlet temperature, pressure gauge for both engine and gear box.
- (l) Low lub oil level indicator for both engine and gear box.
- (m) Exhaust temperature gauge for combined/ individual cylinder.
- (n) Engine starting air pressure gauge.
- (p) All auxiliary machineries running indication.
- (q) Steering motor running indication (to be integrated with the existing ones).
- (r) Turning motor engaged indication.
- (s) Lub oil cooler inlet and outlet temperature, pressure gauge for both engine and gear box.
- (t) Fresh water cooler inlet and outlet temperature, pressure gauge for engines.
- (u) Pitch angle indicator for port and stbd CPP.
- (v) Required standard monitoring parameters need to be integrated with the control system if necessary.

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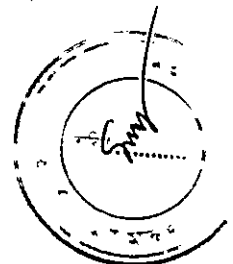
(2) Alarm Indication.

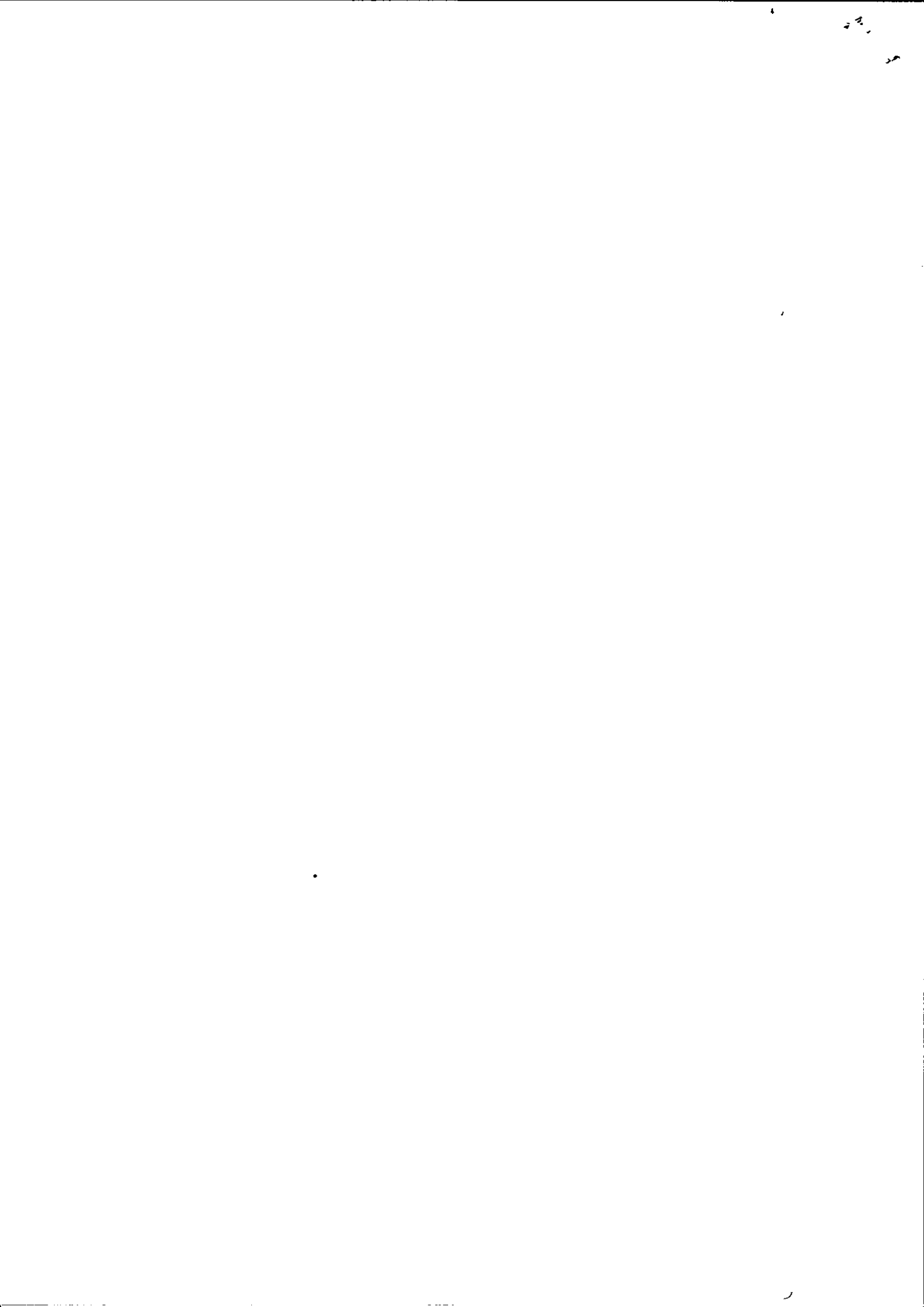
- (a) Engine over speed alarm.
- (b) Engine overloads alarm.
- (c) Shaft brake on/ off alarm.
- (d) Low sea water pressure alarm for engine and gearbox.
- (e) Low freshwater pressure alarm for the engine.
- (f) Low fuel oil pressure alarm.
- (g) Low lub oil pressure alarm for engine and gearbox.
- (h) Low lub oil level alarm for engine and gearbox.
- (j) High lub oil temperature alarm for engine and gearbox
- (k) High freshwater temperature alarm for engine.
- (l) High exhaust temp alarm for combined and individual cylinder.
- (m) Low fuel level alarm in the supply tank.
- (p) Low freshwater level alarm in the expansion tank.
- (q) Fuel oil filter failure alarm.
- (r) Lub oil filter failure alarm.
- (n) Steering motor failure alarm (to be integrated with the existing ones).
- (s) Turning motor engaged alarm.
- (t) Control system failure alarm.
- (u) Stern tube high temperature alarm.
- (v) Pitch angle error alarm.
- (w) Required standard safety parameters need to be integrated with the control system if necessary.

3. Automatic Protection/ Safety Devices. Engine and gearbox are to be provided with protection devices for automatic shutdown. This feature should operate in situations like overspeed, overheating, overload and other major parameter failures. A detailed arrangement of the system with a diagram is to be specified.

4. Others. The following standard is to be maintained in the propulsion control system:

- a. All electrical equipment, PLC, sensors, display unit, cable, etc, need to be provided with an ISO certificate and IEC standard.
- b. Systems are ready for long uses in marine environments and high temperatures.
- c. Engine control system needs to operate for at least 30 minutes in case of total power failure. The necessary arrangements should be made with the control system.
- d. Adequate switch/button and other equipment not mentioned above are to be installed in the system if necessary.
- e. Adequate wire cable needs to be provided during installation.





LIST OF DOCUMENTS

1. 2 (two) sets of following documents shall be submitted by the OEM:
 - a. Prior to Installation.
 - (1) An evaluation report based on inspection will be provided at the beginning of the contract.
 - (2) Overall Repair schedule will be provided at the beginning of the project.
 - b. During/After Installation.
 - (1) Complete report of repair works is to be provided on completion of the project. A work completion certificate will be provided by the OEM.
 - (2) Complete wiring diagram, installation diagram, maintenance and operating manual of the upgraded LCP of ME.
 - (3) Complete wiring diagram, installation diagram and operating manual of the new Propulsion Control System.
 - (4) HAT & SAT procedure document (before 2 months of test/trial).
 - (5) Parts Catalogue for newly installed components of Main Engine, Gearbox and CPP.
 - (6) Certificates mentioned in different parts of this document.
 - (7) Electronic circuits' details, including embedded system and memory devices, system assembly drawings, control logic diagram, micrologic details, and interface specification documents as and where appropriate.
 - (8) Documents related to the existing system with integration of upgraded system as a complete operation manual for easy operation.
 - (9) Up to date stability information and hydrostatic particulars based on inclining experiment.
 - (10) Certificate of alignment of newly installed machinery to avoid undesired noise and vibration.

